






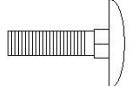
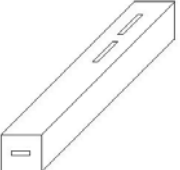


# INSTALLATION GUIDE

APPLICATIONS FOR MODEL #'S:

RB184, RB174, RB172, RB164, RB180-1, RB178-9

Parts List		
ITEM	DESCRIPTION	QUANTITY
	1/4—20 Wellnut	2
	1/4" Split Lock Washer	6
	1/4—20 Hex Nut	6
	1/4" Stainless Steel Flat Washer	2
	1/4" Fender Washer	2
	1/4 -20 Stainless Steel Allen Drive Pan Head Screw	2
	1/4—20 "J" Bolt	2
	1/4 -20 Stainless Steel Carriage Bolt	4
	13" Support Angle (for use on regular profile boxes) OR 16" Support Angle (for use on Low Profile boxes)	2

Step 1: Set box on bed rail and support underneath to level tool box. Picture below, we used the box tray and a spacer to level box.



Step 2: Slide J bolts under bed rail lip and up into precut slots in the tool box. Secure with 1/4" fender washer, lock washer, and 1/4—20 hex nut.



Step 3: Find a suitable location in the front and rear of the box to attach the bracket to the inner wall of the bed. Then mark the hole location and drill a 1/2" hole into the inner bed wall. If you have a plastic bed liner see step 4.



Step 4: After marking the bracket location use a 3 1/4" hole saw to cut through the plastic bed liner. Then slide bracket into the inner bed wall and mark through the hole. Then drill a 1/2" hole through the inner bed wall only...be careful not to pierce the outer wall of the bed.



Step 5: Insert the Wellnut into the 1/2" hole, narrow end first. This rubber well nut has a threaded interior that will expand the rubber body when a bolt is tightened into it which will hold the bracket end in place.



Step 6: Confirm box is level, hold bracket up to side wall then mark the slots underneath the box with a scribe or permanent marker. Move the bracket out of the way and drill a 1/4" hole in the center of each slot location. This will allow you to adjust the box up and down for level.



Step 7: Secure the bracket end to the Wellnut by inserting a 1/4—20 x 1 1/4" SS Allen drive pan head screw and SS washer. Tighten with 5/32" Allen wrench until Wellnut is secure and screw is snug. It will feel similar to tightening a nut.



Step 8: Push (2) 1/4 -20 x 3/4" SS carriage bolts up through slots in bracket and the bottom of the tool box. Secure with (2) 1/4 -20 hex nuts and lock washers.



Repeat step 1 through 8 for the other end of the box and other side of the truck. Be sure all fasteners are secure.



PO Box 7067  
Sturgis, MI 49091  
800-239-2343  
[Uniquetruckaccessories.com](http://Uniquetruckaccessories.com)



COMMERCIAL CLASS  
CARGO MANAGEMENT EQUIPMENT